



6.13.4 Pressure test protocols

6.13.4.1 For sanitary installations

HENCO PRESSURE TEST PROTOCOL FOR SANITARY APPLICATIONS (according to DIN 1988)

Project

Building site

Client Installing company

Name of the person carrying out test

Start of the test Date Time

Area tested

Was the piping filled and fully vented with filtered water? Yes No

Ambient temperature °C Water temperature.....°C

Type Henco pipe Ø16 Ø18 Ø20 Ø26
 Ø32 Ø40 Ø50 Ø63

Total pipe length m

Visual check of the press or screw fittings made? Yes No

Press fittings were pressed or screw fittings screwed on? Yes No

INTRODUCTORY TEST

Max. allowed working pressure is 10 bar, the test pressure is 15 bar Yes No

Pressure at start of testbar time

Stop the test after 30 minutes for 10 minutes, and then test again for 30 minutes.

Test pressure (30 minutes after start of the test)bar time

Test pressure (60 minutes after start of the test)bar time

Pressure loss per 5 minutesbar

(max. 0.1 bar per 5 minutes and max. 0.6 bar in total)

Was a leak established during the pressure test? Yes No

Was the max. pressure loss exceeded during the pressure test? Yes No

MAIN TEST (immediately after the preparatory test for 2 hours)

Test pressure (at start of main test)bar time

Test pressure (after 2 hours)bar time

(pressure loss may be max. 0.2 bar)

Was a leak established during the pressure test? Yes No

Place Date

Signature of client

Signature of installer

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13