

6 ASSEMBLY INSTRUCTIONS

6.2 Making a press connection

6.2.1 Step by step



When opening the coil never cut into the packing paper with a sharp object.



Always cut the pipe 90° square. For all diameters, and in particular Ø26 and greater, use of the RS32 or RS63 pipe cutter is recommended.



Calibrate the pipe with the Henco kalisppeed. Slide the calibrator right into the pipe and then rotate it so that the cutter forms a continuous bevel to both the inner and outer edge of the pipe. Remove all swarth.

Correct chamfered and leveled off



Slide the calibrated pipe all the way into the press fitting so the pipe is visible through the windows.



Open the compression jaw and ensure that the shoulder of the fitting is located in the groove of the jaws. To ensure correct compression, operate the press tool until the jaws release automatically.



After the procedure is complete, open the compression jaws and check whether the pipe is still correctly mounted.

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13