

# 6 ASSEMBLY INSTRUCTIONS

## 6.2.2 Pressing without stresses

It is very important not to apply stresses to the pipe installation during press-jointing. Pipes with fittings already pressed must also be kept free of stresses during further assembly.

Once a fitting has been fitted to the pipe at one end using a press connection, the pipe may no longer cause any stresses on the fitting. If further bending is required, the pipe must be fully supported by hand and not the fitting.

Installations with a press connection and a screwed connection, the screwed connection must first be made and then the press connection.



## 6.2.3 Required assembly space for the pressing jaw

Required assembly space for Henco pressing jaws (Type BE and BE-MINI\*)

	14x2	16x2	18x2	20x2	26x3	32x3	40x3,5	50x4,0	63x4,5
X1	30	30	30	30	35	35	50	55	90
Z1	65	65	65	65	70	75	110	115	120
X2	40	40	40	40	50	50	70	75	95
Y2	40	40	40	40	50	50	70	75	95
Z2	90	90	90	90	100	110	135	135	140

\* BE-MINI tot Ø 32

